

## AWS D1.8 Seismic Certificate of Conformance

This is to certify that the product stated below is of the same classification, manufacturing process, and material requirements as the electrode used for the testing on the date stated. All tests required by the specifications for classification were performed and the material met all requirements. It was manufactured and supplied according to the quality management system of Select-Arc, Inc., which meets the requirements of ISO 9001 and other applicable specifications. This certificate complies with the requirements of EN 10204, Type 2.2.

Product: Select 70C-6  
Diameter(s): 1/16  
Lot Class: 'T4' per AWS A5.01  
Specifications: AWS D1.8:2021

Test Completion Date: 3/27/2023  
Lot Numbers: (1/16) 3405  
Certificate Expiration Date: 3/27/2026

### Weld Parameters - High Heat Input

Lot Number:	3405
Electrode Diameter:	1/16
Shielding Gas	90%Ar / 10%CO2
Amperage:	325.0
Arc Voltage:	28.0
Current Polarity:	DCEP
CTWD (in):	5/8
No. of Passes/Layers:	7/4
Interpass Temperature(°F):	550
Heat Input Avg.(kJ/in.):	68.3

### Mechanical Properties - High Heat Input

Lot Number:		3405
Shielding Gas		90%Ar / 10%CO2
<b>Requirements</b>		<b>Results</b>
Test Condition:	As-Welded	As-Welded
PWHT Temperature:	-	-
Tensile Strength (psi):	70000 min	79000
Yield Strength (psi):	58000 min	59000
Elongation (%):	22 min	30
Charpy V-Notch Impacts:		52, 44, 45
ft-lb f @ 32°F	40 avg. min	47 avg
Charpy V-Notch Impacts:		98, 94, 98
ft-lb f @ 70°F	40 avg. min	97 avg

### Weld Parameters - Low Heat Input

Lot Number:	3405
Electrode Diameter:	1/16
Shielding Gas	90%Ar / 10%CO2
Amperage:	294.0
Arc Voltage:	26.0
Current Polarity:	DCEP
CTWD (in):	3/4
No. of Passes/Layers:	16/7
Interpass Temperature(°F):	250
Heat Input Avg.(kJ/in.):	28.1

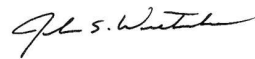
### Mechanical Properties - Low Heat Input

Lot Number:		3405
Shielding Gas		90%Ar / 10%CO2
<b>Requirements</b>		<b>Results</b>
Test Condition:	As-Welded	As-Welded
PWHT Temperature:	-	-
Tensile Strength (psi):	70000 min	90000
Yield Strength (psi):	58000 min	78000
Elongation (%):	22 min	27
Charpy V-Notch Impacts:		77, 72, 76
ft-lb f @ 32°F	40 avg. min	75 avg
Charpy V-Notch Impacts:		100, 93, 111
ft-lb f @ 70°F	40 avg. min	101 avg

This product meets the requirements for a 2 week exposure at 80°F, 80% humidity (per Annex E of AWS D1.8)

The undersigned certifies that the product supplied will meet the requirements of the applicable AWS Filler Metal Specification when tested in accordance with that specification.

Signed By: \_\_\_\_\_



**Joshua S Westerheide, Quality Manager**